

(AD)

**Milling method**

**Patent number:** EP1356886  
**Publication date:** 2003-10-29  
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**Classification:**  
- international: B23C3/18  
- european: B23C3/18  
**Application number:** EP20030006628 20030325  
**Priority number(s):** DE20021019012 20020427

**Also published as:**

US6869259 (B2)  
US2003202854 (A1)  
DE10219012 (A1)  
CA2425401 (A1)  
EP1356886 (B1)

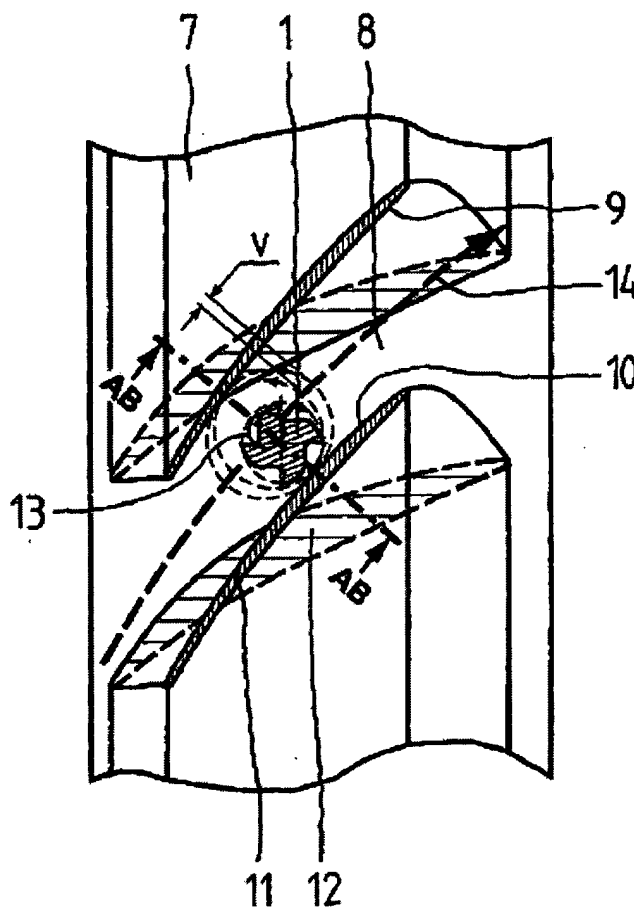
**Cited documents:**

US6077002  
US4260304

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**Abstract of EP1356886**

The method for grinding aerospace components such as gas turbine blades involves uses rotating grinding heads (1,2) with sidewall and tip cutting surfaces. The grinder tip surfaces are rounded (5,6). The grinding heads are rotated during cutting, and simultaneously follow an eccentric circular movement (13) with a centre offset from the tool centre. The circular path axis (K) moves across its longitudinal axis without a pivoting movement.

**Fig.1**

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